



MODERN FRAMELESS GLASS SYSTEMS

1 Test sample description

1.1 General

Product Code/Name	
Test Requirements	AS/NZ 1170
Date of test	11/12/2019

1.2 Barrier/Glass

Glass make up	Refer to Panel layout
Glass panel size	Height – 1000mm Width - 1000mm
Overall size	Height – 1040mm Width – 1000mm
Handrail used	No Handrail
Glass Grips / Clamping Plates	Refer to Panel Layout

1.3 Spigot System: 310EFUS

Material	Stainless Steel 2205 Duplex
Overall Size	310mmL x 82mmW x 42mmT
Drawing supplied	Yes
Fixing method	M12 316 Stainless steel bolts

2.1 General Notes

- 1 – This product was tested for Certification as a Balustrade Assembly only. Fastening the 310EFUS Spigot to the support Structure is a site condition and installers must ensure that the fasteners are adequate to resist the required design loads.
- 2 – The material to which the glass supports are being fastened must adequately resist the design loads.
- 3 - Using different glass thickness for each load category, the glass must be to equal strength or greater than what has been tested in this report.

3.1 BALUSTRADE DESIGN COMPLIANCE

This product was tested to comply with the following Australian Standards.

Australian Standards AS1288–2006 “Glass in Buildings – Selection and installation”

This Standard sets out procedures for the selection and installation of glass in buildings, subject to wind loading, human impact, and special applications such as overhead glazing, balustrades and glass assemblies. Glass strength requirements are given for glazing, based on the tensile stresses developed on the surface of the glass.

Australian Standards AS/NZS 1170.0: 2002 - “Structural Design Actions – General Principles”.

This Standard specifies general procedures and criteria for the structural design of a building or structure in limit states format. It covers limit states design, actions, combinations of actions, methods of analysis, robustness and confirmation of design. The Standard is applicable to the structural design of whole buildings or structures and their elements.

Australian Standards AS/NZS 1170.1: 2002 - “Structural Design Actions – Permanent, imposed and other actions”.

This Standard specifies permanent, imposed, liquid pressure, ground water, rainwater ponding and earth pressure actions to be used in the limit state design of structures and parts of structures. Provides design values of permanent, imposed and other actions to be used in the limit state design of structures and members. It is intended to be used in conjunction with AS/NZS 1170.0.

Australian Standards AS/NZS 1170.2:2011 - “Structural Design Actions – Wind Action”.

This Standard sets out procedures for determining wind speeds and resulting wind actions to be used in the structural design of structures subjected to wind actions other than those caused by tornadoes.

Spigot System: 310EFUS

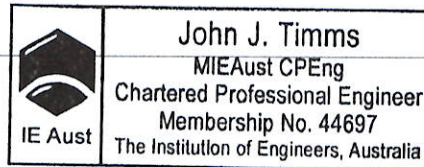
Tested By: Blake Archer

Signature: [Signature]

Witnessed By: John Timms

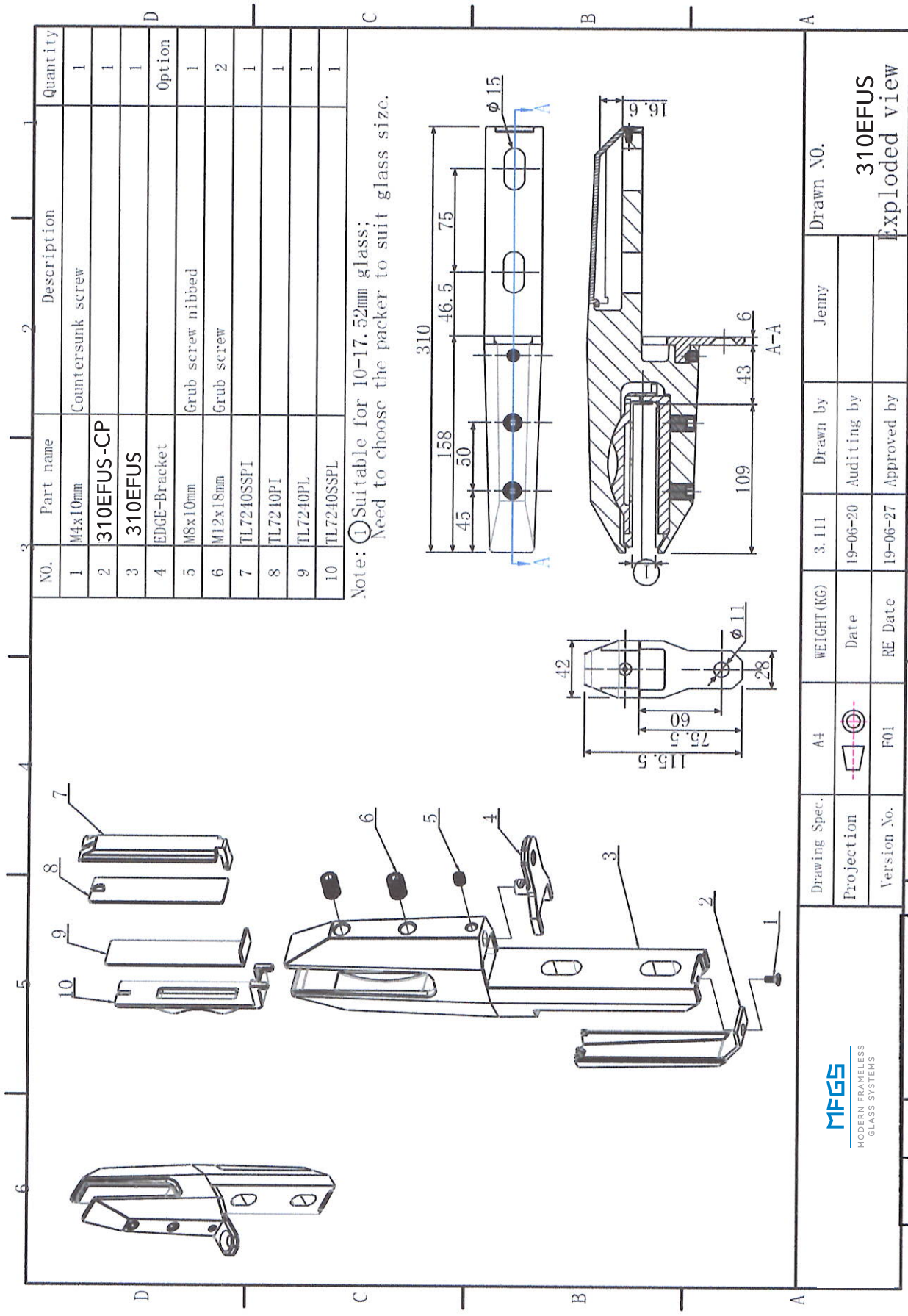
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Date: 11/12/2019




MINIMUM IMPOSED ACTIONS FOR BARRIERS

Product: 310EFUS		Glass Size					
Type of occupancy for part of the building or structure	Specific uses	Horizontal uniformly distributed line load KN/M	12mm	14.28mm SGP	15mm	17.52mm SGP	
(A) Domestic and residential activities	All areas within or serving exclusively one dwelling including stairs, landings, etc, but external balconies and edges of roofs (see C3)	0.35	✓	✓	✓	✓	
	Other residential, (see also C)	0.75	✓	✓	✓	✓	
(B, E) Offices and work areas not included elsewhere including storage areas	Light access stairs and gangways not more than 600mm wide	0.22	✓	✓	✓	✓	
	Fixed platforms walkways, stairways and ladders for access	0.35	✓	✓	✓	✓	
	Areas not susceptible to overcrowding in office and insitutional buildings also industrial and storage buildings	0.75	✓	✓	✓	✓	
(C) Areas where people may congregate							
(C1/C2) Areas with tables or fixed seating	Areas with fixed seating adjacent to a balustrade, reastrants, bars, etc.	1.5	✗	✗	✗	✗	
(C3) Areas without obstacles for moving people and not susceptible to over-crowding	Stairs, landings, eternal balconies, edges of roofs, etc.	0.75	✓	✓	✓	✓	
(C5) Areas susceptible to over-crowding	Theatres, cinemas, grandstands, discotheques, bars, auditoria, shopping malls (see also D), assembly areas, studios, etc	3	✗	✗	✗	✗	
(D) Retail Areas	All retail areas including public areas of banks/building societies (see C5 for areas where overcrowding may occur	1.5	✗	✗	✗	✗	
F/G Vehicular	Pedestrian areas in car parks including stairs, landings, ramps, edges of internal floors, footways edges of roofs	1.5	✗	✗	✗	✗	



No.	Part name	Description	Quantity
1	M4x10mm	Countersunk screw	1
2	310EFUS-CP		1
3	310EFUS		1
4	EDGE-Bracket		Option
5	M8x10mm	Grub screw nibbed	1
6	M12x18mm	Grub screw	2
7	TL7240SSPI		1
8	TL7240PI		1
9	TL7240PL		1
10	TL7240SSPL		1

Drawing Spec.	A4	WEIGHT (KG)	3.111	Drawn by	Jenny	Drawn NO.	
Projection		Date	19-06-20	Auditing by		310EFUS	
Version No.	F01	RE Date	19-06-27	Approved by		Exploded view	



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MFGS
MODERN FRAMELESS
GLASS SYSTEMS



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Product test Report


PTY LTD

DATE 11/12/19	PART NO 310EFUS	H/RAIL TYPE N/A
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GLASS TYPE	12mm TOUGHENED GLASS
GLASS SIZE	1000W X 1000H
TEST METHOD	Horizontal loading applied with hydraulic ram
FIXING TYPE, CENTRES	600mm CENTRES
TEMPERATURE	27.6 °C
HUMIDITY	51.9%

RESULTS

LOAD KN	DEFLECTION UNDER LOAD	RESIDUAL DEFLECTION	TIME UNDER LOAD	DAMAGE TO PRODUCT	POSTION OF RAMS & LOAD CELLS	PANEL BREAK Y/N
0.5kn	18.20	0	10sec			N
0.75kn	28.95	0.13	10sec			N
1.0kn	39.48	0.31	10sec			N
1.25kn						
1.5kn						
1.75kn						
2.0kn						
2.25kn						
2.5kn						
2.75kn						
3.0kn						
3.25kn						
3.5kn						

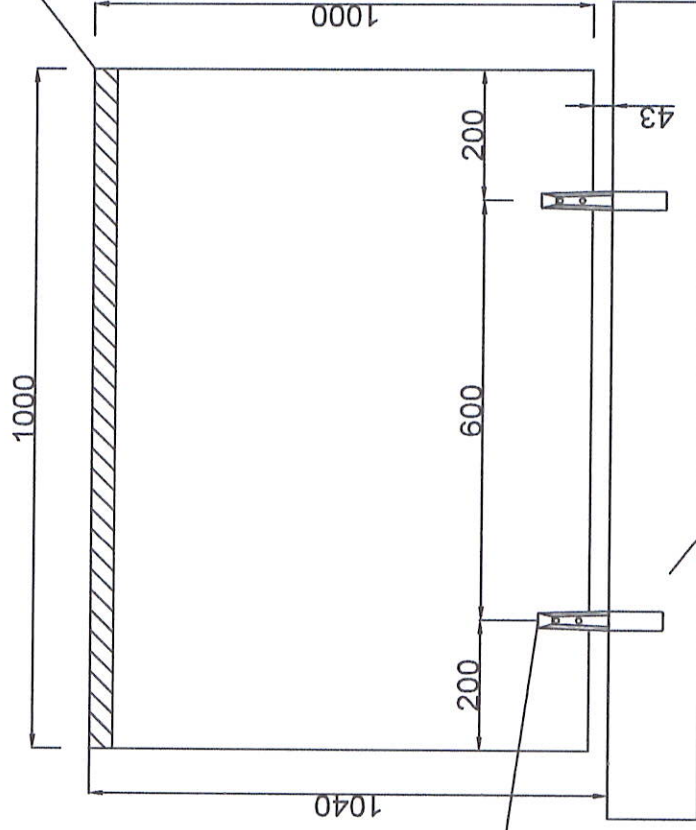


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SWING TEST	WEIGHT KG	DROP HEIGHT	HIT LOCATION ON PANEL	PASS / FAIL


Notes: 0.75 x FACTOR OF 1.46 SINGLE PANEL TEST
= 1.095 KN = DEFLECTION = 43.08
= RESIDUAL = 0.79

Uniformed Distributed
 Line Load



310EFUS

Steel Testing Platform

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Part no: 310EFUS	Glass Type: 12mm Toughened Glass
Material: 2205 Duplex	Scale:

Fasteners used for testing: 316L SS M12 Bolts

PHOTOS



310EFUS 12mm Toughened Glass

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