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MODERN FRAMELESS
GLASS SYSTEMS

SERIES 7400™ FRAMELESS CORNER ENTRY

PERIMETER FRAMED SLIDING SHOWER SCREEN SYSTEM WITH FRAMELESS DOORS

DESIGN & FABRICATION GUIDE

EXTRUSION REQUIRED	RECOMMENDED PROCEDURE
<p>ON-SITE ASSEMBLY GUIDE:</p> <p><i>Extrusion:</i></p> <p>SE104: HEAD/SILL INFILL</p> <p>SE110: HEAD/SILL</p> <p>SE111: WALL JAMB</p> <p>SE112: WALL CHANNEL</p> <p><i>Glazing Vinyls:</i></p> <p>SE39B: HEAD/SILL INFILL BUFFER</p> <p><i>Components:</i></p> <p>FCEDH: 200MM X 19MM DIA FRAMELESS CORNER ENTRY D HANDLE</p> <p>FCEDS: FRAMELESS CORNER ENTRY DOOR STOP</p> <p>FCERA: FRAMELESS CORNER ENTRY ROLLER ASSEMBLY</p> <p>MS90/180: MAGNETIC SEAL 90°/180°</p> <p>SE110CS: SE110 CORNER STAKE</p> <p>SER/BN: STANDARD POP RIVET BRIGHT NATURAL</p> <p>SES: 25MM X 6G PAN HEAD SCREWS</p>	<ol style="list-style-type: none"> Position both previously fabricated framed fixed panels upright in the shower recess. Insert two FCEDS: Frameless Corner Entry Door Stop (1 right hand & 1 left hand) into each SE110: Head section. These will be locked into position once final door adjustments have been made. Insert SE110CS: SE110 Corner Stake into corresponding SE110: Head and SE110: Sill and secure in position using SES: 25mm x 6g Pan Head Screws, to create a 90° configuration shower screen frame. Manoeuvre shower screen frame into the required position, ensuring it is square and level. Mark up the position of SE112: Wall Channels, remove frame and drill and fix both SE112: Wall Channels to the wall using a minimum of four equally spaced SES: 25mm x 6g Pan Head Screws. Insert completed shower screen frame into wall channels i.e. insert SE111: Wall Jamb into prefixed SE112: Wall Channels. Position frame into its finished position, ensuring it is both level and square. <p>Please Note: Packing of the SE110: Head/Sill may be required, if the shower base is not level.</p> Prior to drilling and fixing SE111: Wall Jambs to the SE112: Wall Channels, install both sliding frameless doors into the shower screen frame. This is achieved by firstly locating (hanging) the top rollers, into the SE110: Head from inside the shower enclosure. To engage the bottom rollers, simply depress spring loaded pins on both rollers and push the bottom rollers into the SE110: Sill cavity. Rollers should engage once pressure is released on both spring loaded pins. Repeat procedure for second door. <p>Please Note: Test both doors carefully to ensure that all rollers have fully engaged in both head and sill.</p> Once both doors have been installed, use adjustment available in top rollers to align as required. Ensuring shower screen is square and level, drill and secure SE111: Wall Jambs into the SE112: Wall Channels using 1/8 drill bit and colour co-ordinated SER/BN: Standard Pop Rivet. <p>Please Note: Four equally spaced fixing points from inside the enclosure are recommended for each wall channel.</p>



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