

Series 7400™ Frameless Corner Entry

PERIMETER FRAMED SLIDING SHOWER SCREEN SYSTEM WITH
FRAMELESS DOORS



**AUSTRALIAN
STANDARDS
COMPLIANT**

- ✓ POWDER COATING
- ✓ ANODISING
- ✓ EXTRUSION
- ✓ CHROME COMPONENT
- ✓ GOLD PLATING COMPONENT
- ✓ SAFETY GLASS





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WITH FRAMELESS DOORS

PRODUCT SPECIFICATION

FEATURING:

FCERA:	Frameless Corner Entry Roller Assembly
SE104:	Head/Sill Infill
SE110:	Head/Sill
SE110CS:	SE110 Corner Stakes
SE111:	Wall Jamb
SE112:	Wall Channel



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PRODUCT SPECIFICATION

INTRODUCTION

We are pleased to announce the introduction of the new and innovative **Series 7400™ Frameless Corner Entry Perimeter Framed Sliding Shower Screen System with Frameless Doors**.

Series 7400™ Frameless Corner Entry is a visually appealing extremely practical and highly functional slimline (13mm wide) perimeter framed sliding corner entry shower screen system which features frameless sliding doors with magnetic close, ease of fabrication and generous out of square adjustability.

Fabrication of **Series 7400™ Frameless Corner Entry** only requires the use of three key extrusions. **SE110: Head/Sill**, **SE111: Wall Jamb** and **SE112: Wall Channel**. The three extrusions combine creating a practical alternative to a pivoting door shower when bathroom floor space is at a premium, allowing full use of available floor space without compromising access to the shower enclosure.

Series 7400™ Frameless Corner Entry provides an excellent opportunity to supply a premium product that is both price competitive and visually appealing. Together with features including premium operation and ease of installation, we are confident that the **Series 7400™ Frameless Corner Entry** will be a successful addition to your existing shower screen range.

Please Note: **Series 7400™ Frameless Corner Entry** extrusions are available in White (WH) powdercoat, Bright Natural (BN), and Matt Natural (MN), anodised finishes ex stock. With all other standard and non- standard finishes available on request. **SE110CS: SE110 Corner Stakes** are available in Chrome Plate (CP) finish only with all standard and non-standard colours being made available as demand requires.

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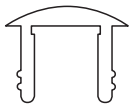
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SERIES 7400™ FRAMELESS CORNER ENTRY

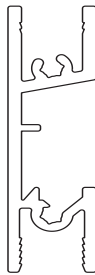
PERIMETER FRAMED SLIDING SHOWER SCREEN SYSTEM WITH FRAMELESS DOORS

EXTRUSION & GLAZING VINYL DESCRIPTION SCHEDULE

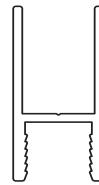
EXTRUSIONS (Drawings Not To Scale)



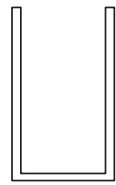
SE104:
Head/Sill Infill
(Available: 4.000)
Design Reg: 301596



SE110:
Head/Sill
(Available: 4.200)
Design No: 201611496

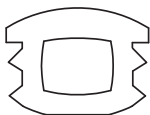


SE111:
Wall Jamb
(Available: 4.200)

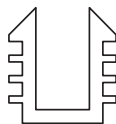


SE112:
Wall Channel
(Available: 4.200)

GLAZING VINYL (Drawings Not To Scale)



SE39B:
Head/Sill Infill Buffer
(Available: 150mtrs)



SEV6:
6mm Glazing Vinyl
(Available: 200mtrs)



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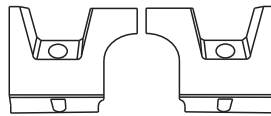
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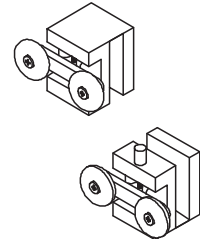
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COMPONENT DESCRIPTION SCHEDULE**COMPONENTS** (Drawings Not To Scale)

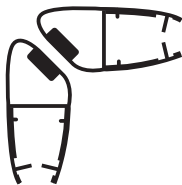
FCEDH:
200mm x 19mm Dia
Frameless Corner Entry D Handle
(Available: Per Set)



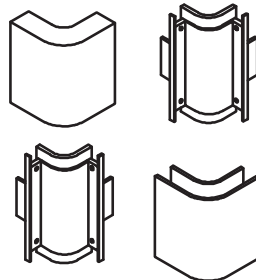
FCEDS:
Frameless Corner Entry Door Stop
(2 Part Set)
(1 Right Hand & 1 Left Hand)
(Available: Per Set)



FCERA:
Frameless Corner Entry
Roller Assembly
(2 Part Set)
(1 Top & 1 Bottom)
(Available: Per Set)



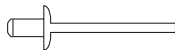
MS90/180:
Magnetic Seal 90°/180°
(2 Part Set)
(Available: 2.100Mtrs)



SE110CS:
SE110 Corner Stake
(4 Part Set)
(1 Top & 1 Bottom)
(Available: Per Set)



SEBWS:
Bulb Water Seal
(6mm Glass)
(Available: Per 2.100 Mtrs)



SER/BN:
Standard Pop Rivet Bright Natural
(Available: Per 1000)



SES:
25mm x 6g Pan Head Screw
(Available: Per 1000)



FCEWS:
Frameless Corner Entry Water Seal
(6mm Glass)
(Available: Per 2.100 Mtrs)



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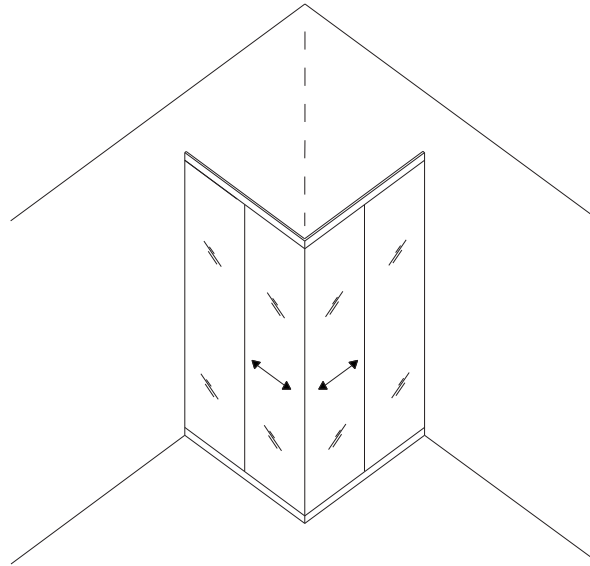
PERIMETER FRAMED SLIDING SHOWER SCREEN SYSTEM WITH FRAMELESS DOORS

STANDARD CONFIGURATION SCHEDULE

FRONT ONLY (Drawings Not To Scale)

Type:

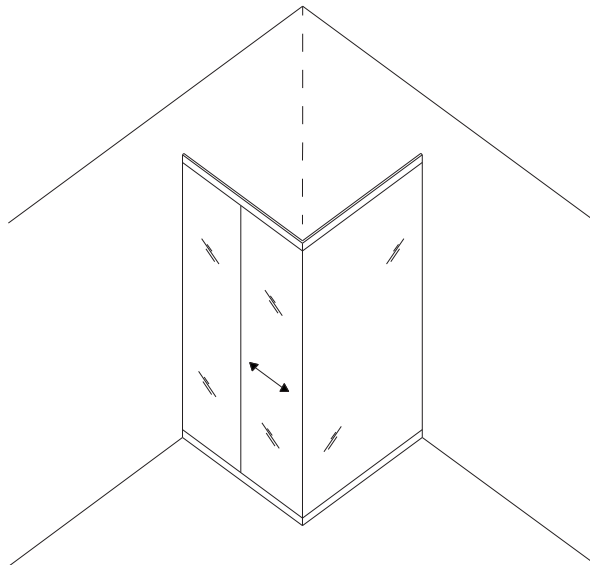
Frameless Corner Entry 2 Door With 2 Fixed Panels

Cutting Sheet Design Code:
7400 FCE2D2FP

FRONT ONLY (Drawings Not To Scale)

Type:

Frameless Corner Entry 1 Door With 1 Fixed Panel & 90° Return

Cutting Sheet Design Code:
7400 FCE1D1FP90R



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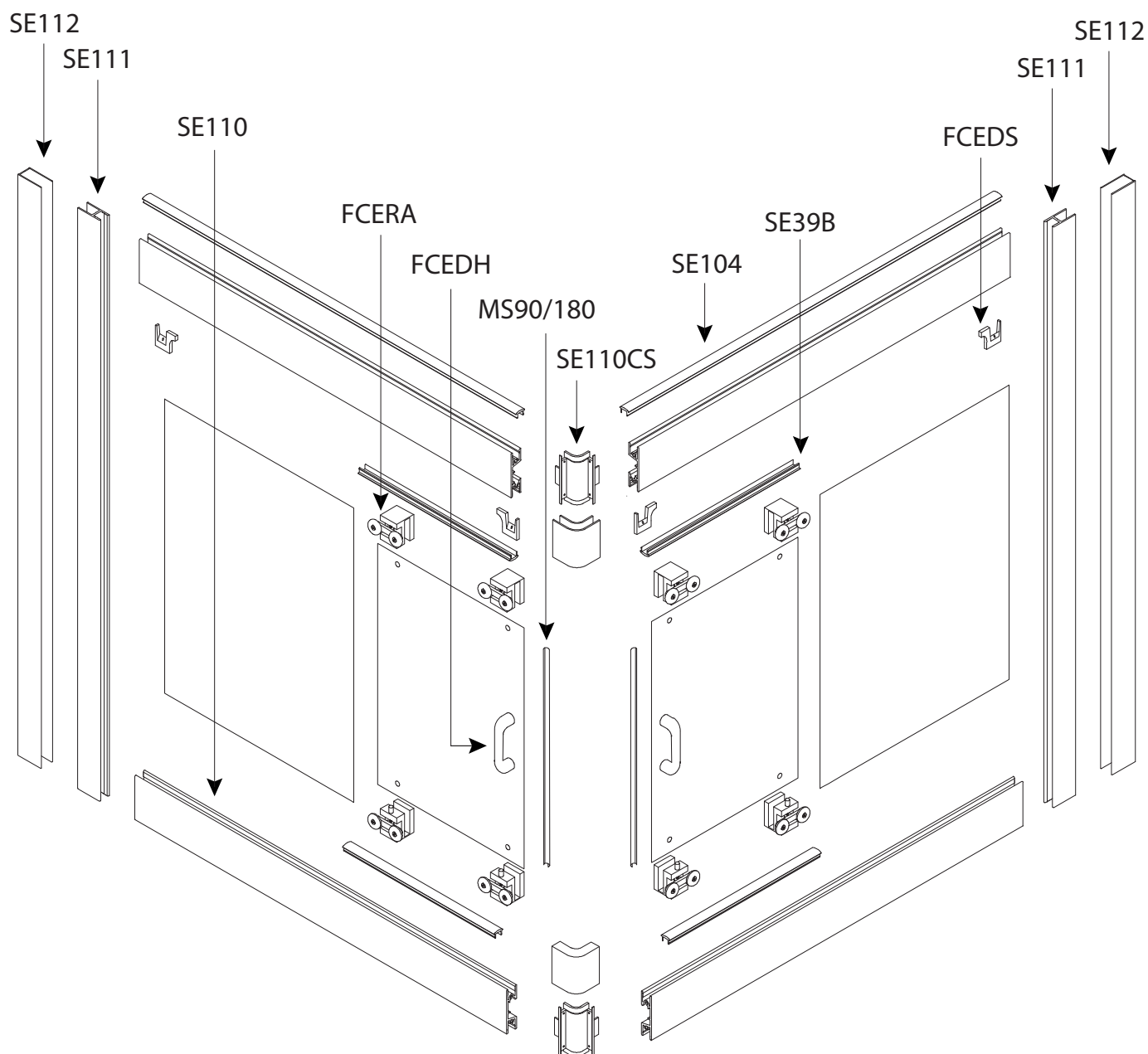
SERIES 7400™ FRAMELESS CORNER ENTRY

PERIMETER FRAMED SLIDING SHOWER SCREEN SYSTEM WITH FRAMELESS DOORS

GENERAL ASSEMBLY SCHEDULE (Guide Only)

(Drawings Not To Scale)

2 DOOR WITH 2 FIXED PANELS (PLAN)





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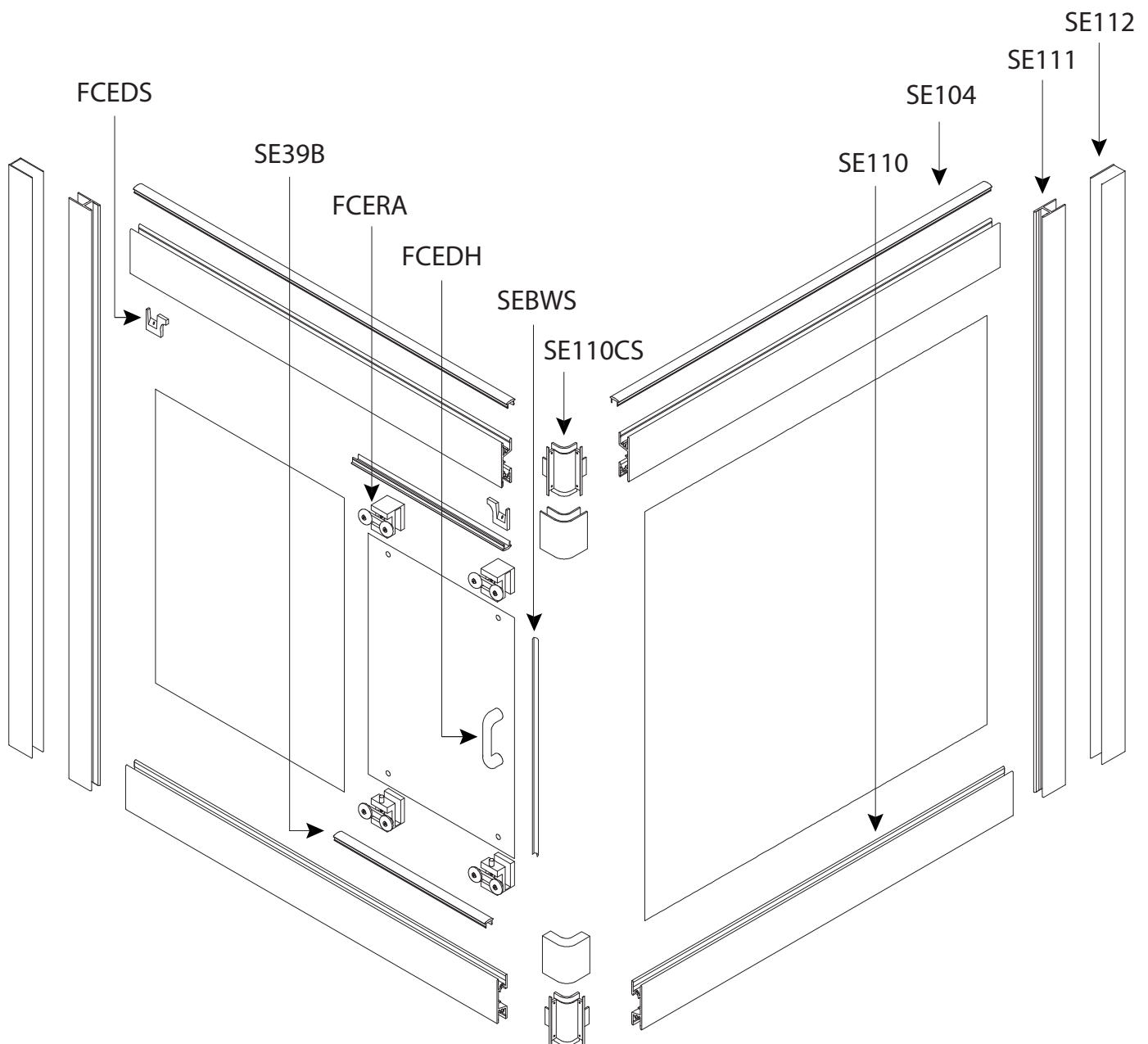
SERIES 7400™ FRAMELESS CORNER ENTRY

PERIMETER FRAMED SLIDING SHOWER SCREEN SYSTEM WITH FRAMELESS DOORS

GENERAL ASSEMBLY SCHEDULE (Guide Only)

(Drawings Not To Scale)

1 DOOR WITH 1 FIXED PANEL & 90° RETURN (PLAN)



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TECHNICAL SPECIFICATION SCHEDULE

CRITERIA	SPECIFICATION
Frame-Aluminium Extrusion	
Temper:	T5
Typical Wall Thickness:	1.2mm, 1.3mm, 1.7mm
Alloy:	6060, 6063 (6463 trim where specified)
Australian Standard No(s):	AS1866
Powder Coating	
Colour Range:	7 Standard Colours (special colours and finishes available on request)
Paint:	Akzo Nobel, Dulux, Jotun and Valspar
Thickness:	50-70 micron (varies by colour)
Application:	Electromagnetic oven baking to 200°C
Australian Standard No(s):	AS3715: Metal Finishing – thermoset powder coatings for architectural applications
International Standard Ref:	Qualicoat
Indicative Gloss Level:	7% - 90% (dependent on colour)
Hardness:	H
Nominal Film Thickness:	60 Microns
Anodising	
Colour Range:	7 Standard Colours/Finishes (i.e. Matt Natural [MN], Matt Gold [MG], Matt Bronze [MB], Bright Natural [BN], Bright Gold [BG], Bright Bronze [BB], Bright Satin [BS]. Over 25 special colours and finishes available on request
Thickness:	BN : 5-7, MN, BG, BS, MG : 7-10, BB, MB : 10 microns
Australian Standard No(s):	AS1231 (International Standard: Qualanod)
Indicative Gloss Level:	85% - 100%
Hardness:	7H(+) [§]
Nominal Film Thickness:	On specification (10/20 interior, 15/25 exterior)
Componentry	
Door Stop:	Nylon
Chrome Plate:	Electroplated Coating (Classification Al/Ni206Crr)
Gold Plate:	Electroplated Coating (Classification Al/Ni206Crr)
Australian Standard No(s):	AS1192 electroplated coatings
Screws	13mm x 6g Counter Sunk, 25mm x 6g Pan Head, 38mm x 8g Counter Sunk & Pan Head, C1018 Hardened Steel construction, 5 Micron Zinc Yellow Coating
Glazing Vinyl	
Extruded PVC:	PVC compound. FC 416000/FC 259808 containing biocide (prevents mould growth)
Glass	
Application:	Product suitable for 6mm toughened glass (using either glazing vinyl or optional silicone glazing procedure).
Australian Standard No(s):	AS1288 & AS2208
Legal and Intellectual Property Rights and Protection	
Applicable Design Registration No(s):	301596 & 201611496
Patent(s):	N/A
Trade Mark(s):	611384, 641905, 649629 & 1782418
Copyright:	Applicable

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FEATURES & BENEFITS

FEATURES	BENEFITS
VISUALLY APPEALING:	The contemporary styling combined with a minimalist frameless appearance and decorative roller carriage provide for an appealing design which is easy to clean.
EFFICIENT SPACE UTILISATION:	Series 7400™ Frameless Corner Entry provides clear and easy access to the shower enclosure, facilitating the installation of a full size shower enclosure even when bathroom floor space is at a premium. Proximity of vanities, toilets and baths restricting access to the shower enclosure is overcome.
FRAMELESS DOORS:	Series 7400™ Frameless Corner Entry features the elegance and aesthetic appeal of frameless sliding doors. This feature is achieved through clever design, combining the unique FCERA: Frameless Corner Entry Roller Assembly with the innovative SE110: Head/Sill section.
COMPACT VERSATILE EXTRUSIONS:	Both SE110: Head/Sill and SE111: Wall Jamb are 13mm wide, thereby maximising the internal footprint of the shower base. The SE110: Head/Sill is reversible which eliminates the need for additional stock holding. SE110: Head/Sill also features extended legs which make it suitable for applications where waterproofing membranes or upstands are present.
ROBUST ROLLER:	The FCERA: Frameless Corner Entry Roller Assembly is a unique spring-loaded, self-aligning dual carriage roller used in the fabrication of the Series 7400™ Frameless Corner Entry door assembly. The 20mm nylon rollers combine with stainless steel bearings to provide strength, durability and smooth operation.
INNOVATIVE CORNER STAKE DESIGN:	Innovative corner stake design further enhances the clean elegant lines of the Series 7400™ Frameless Corner Entry shower screen system. Designed and manufactured to specifically match the external profile of SE110: Head/Sill , the SE110CS: SE110 Corner Stakes not only enhances the aesthetic appeal of the Series 7400™ Frameless Corner Entry system but also provides for structural rigidity at the 90° joining points in the shower screen frame structure. SE110CS: SE110 Corner Stakes will be available in a limited number of colour coordinated finishes including chrome plate, satin chrome and white further enhancing both safety and aesthetic appeal.

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FEATURES & BENEFITS

FEATURES	BENEFITS
ADJUSTABILITY:	Series 7400™ Frameless Corner Entry shower screen provides for up to 20mm of out of square adjustment by utilising the SE112: Wall Channel making the installation process both expedient and cost effective.
WATER RESISTANT MAGNETIC CLOSURE:	<p>The Series 7400™ Frameless Corner Entry features the new MS90/180: Magnetic Seal 90°/180° which facilitates a full length positive magnetic close. Water splash resistance is optimised when using MS90/180: Magnetic Seal 90°/180° and is highly recommended on all Series 7400™ Frameless Corner Entry shower screen systems.</p> <p>Please Note: Utilisation of FCEWS: Frameless Corner Entry Water Seal is highly recommended on all door panels, with SEBWS: Bulb Water Seal highly recommended on all 90° return panel configurations for maximum water splash resistance.</p>
GLASS SPECIFICATION:	<p>Designed exclusively for 6mm toughened glass, cost savings could possibly be achieved through size standardisation with both doors and fixed panels being ordered in bulk.</p> <p>Please Note: All glass used in the fabrication of Series 7400™ Frameless Corner Entry should comply with or exceed Australian Standards AS1288 or AS2208.</p>
AUSTRALIAN STANDARDS COMPLIANCE:	<p>All aluminium extrusions supplied by Dias Aluminium Products Pty. Ltd. for the fabrication of Series 7400™ Frameless Corner Entry are designed, extruded and finished in Australia. All extrusions comply with the relevant Australian Standards for aluminium extrusions, powder coating and anodising.</p> <p>Please refer to the Technical Specification schedules in this document for further details.</p>
NO EXTERIOR FIXING POINTS:	Appealing clean lines are further enhanced by concealed fixing. All fixing points in the frame structure are on the non-visible surface of the perimeter frame structure (concealed behind the SE110CS: SE110 Corner Stakes dress trim). Final wall jamb fixing is made from the inside of the enclosure.
NO PRESS TOOL REQUIRED:	Simple assembly utilizing SE110CS: SE110 Corner Stakes and glazed fixed panels eliminate the need for any form of press tool machining or mitres. Simply square dock all extrusions.

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DESIGN & FABRICATION GUIDE

EXTRUSION REQUIRED	RECOMMENDED PROCEDURE
FIXED PANEL & OUTER FRAME ASSEMBLY: <i>Extrusion:</i> SE110: HEAD/SILL SE111: WALL JAMB <i>Glazing Vinyls:</i> SEV6: 6MM GLAZING VINYL <i>Components:</i> SE110CS: SE110 CORNER STAKE SER/BN: STANDARD POP RIVET BRIGHT NATURAL SES: 25MM X 6G PAN HEAD SCREW	<ol style="list-style-type: none"> Fixed panel glass should be pre-ordered in accordance with the appropriate cutting guide and glass preparation guide. Please Note: Ensure one vertical edge of each fixed panel is flat polished. Cut aluminium extrusions to the required lengths as per the appropriate cutting guide sheet. Using a 1/8 drill bit, 2 x fixing holes should be drilled at both ends of each SE111: Wall Jamb. Holes should be located 11.5mm and 38.5mm from both top and bottom ends of each SE111: Wall Jamb. Apply SEV6: 6mm Glazing Vinyl to three sides of the fixed panel. Please Note: Do not glaze the polished edge. Apply the SE111: Wall Jamb to the longest edge of the fixed panel ensuring an equal distance remains exposed at the top and bottom of the fixed panel glass. Apply the SE110: Head to the top edge of the glass ensuring a neat right angle join to the SE111: Wall Jamb and repeat this process for the bottom SE110: Sill. Secure SE111: Wall Jamb to the SE110: Head/Sill, both top and bottom using SES: 25mm x 6g Pan Head Screw via the pre drilled fixing holes. One side of the Frameless Corner Entry frame is now ready. Insert SE110CS: SE110 Corner Stake into both the Head and Sill ensuring only one side of the corner stake is secured with SES: 25mm x 6g Pan Head Screw. The other side of the SE110CS: SE110 Corner Stake should be secured during onsite installation. Retain dress trims of SE110CS: SE110 Corner Stake for completion of the onsite assembly and installation. Repeat above steps for the remaining fixed panel. Please Note: SE110CS: SE110 Corner Stake has previously been attached with frame being completed at onsite installation.



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DESIGN & FABRICATION GUIDE

EXTRUSION REQUIRED	RECOMMENDED PROCEDURE
<p>FRAMELESS DOOR ASSEMBLY:</p> <p><i>Components:</i></p> <p>FCERA: FRAMELESS CORNER ENTRY ROLLER ASSEMBLY</p> <p>MS90/180: MAGNETIC SEAL 90°/180°</p>	<ol style="list-style-type: none">1. Door glass panels should be pre-ordered in accordance with the appropriate cutting guide and glass preparation guide. Please Note: Ensure all glass preparation details i.e. holes etc. are correct.2. With outside surface facing down, lay door glass on flat bench free of debris.3. Attach FCERA: Frameless Corner Entry Roller Assembly ensuring top and bottom roller are correctly identified. Ensure all roller assemblies are attached with the front (or rollers) facing the same direction as the outside surface of the glass door panels. Please Note: The bottom roller is spring loaded.4. Ensure rollers are securely fixed using a Phillips head screwdriver.5. The use of MS90/180: Magnetic Seal 90°/180° is highly recommended and can be compression fitted at this point or upon completion of onsite installation as preferred.6. Repeat process for remaining glass door panel.



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DESIGN & FABRICATION GUIDE

EXTRUSION REQUIRED	RECOMMENDED PROCEDURE
<p>ON-SITE ASSEMBLY GUIDE:</p> <p><i>Extrusion:</i></p> <p>SE104: HEAD/SILL INFILL</p> <p>SE110: HEAD/SILL</p> <p>SE111: WALL JAMB</p> <p>SE112: WALL CHANNEL</p> <p><i>Glazing Vinyls:</i></p> <p>SE39B: HEAD/SILL INFILL BUFFER</p> <p><i>Components:</i></p> <p>FCEDH: 200MM X 19MM DIA FRAMELESS CORNER ENTRY D HANDLE</p> <p>FCEDS: FRAMELESS CORNER ENTRY DOOR STOP</p> <p>FCERA: FRAMELESS CORNER ENTRY ROLLER ASSEMBLY</p> <p>MS90/180: MAGNETIC SEAL 90°/180°</p> <p>SE110CS: SE110 CORNER STAKE</p> <p>SER/BN: STANDARD POP RIVET BRIGHT NATURAL</p> <p>SES: 25MM X 6G PAN HEAD SCREWS</p>	<ol style="list-style-type: none"> Position both previously fabricated framed fixed panels upright in the shower recess. Insert two FCEDS: Frameless Corner Entry Door Stop (1 right hand & 1 left hand) into each SE110: Head section. These will be locked into position once final door adjustments have been made. Insert SE110CS: SE110 Corner Stake into corresponding SE110: Head and SE110: Sill and secure in position using SES: 25mm x 6g Pan Head Screws, to create a 90° configuration shower screen frame. Manoeuvre shower screen frame into the required position, ensuring it is square and level. Mark up the position of SE112: Wall Channels, remove frame and drill and fix both SE112: Wall Channels to the wall using a minimum of four equally spaced SES: 25mm x 6g Pan Head Screws. Insert completed shower screen frame into wall channels i.e. insert SE111: Wall Jamb into prefixed SE112: Wall Channels. Position frame into its finished position, ensuring it is both level and square. <p>Please Note: Packing of the SE110: Head/Sill may be required, if the shower base is not level.</p> Prior to drilling and fixing SE111: Wall Jambs to the SE112: Wall Channels, install both sliding frameless doors into the shower screen frame. This is achieved by firstly locating (hanging) the top rollers, into the SE110: Head from inside the shower enclosure. To engage the bottom rollers, simply depress spring loaded pins on both rollers and push the bottom rollers into the SE110: Sill cavity. Rollers should engage once pressure is released on both spring loaded pins. Repeat procedure for second door. <p>Please Note: Test both doors carefully to ensure that all rollers have fully engaged in both head and sill.</p> Once both doors have been installed, use adjustment available in top rollers to align as required. Ensuring shower screen is square and level, drill and secure SE111: Wall Jambs into the SE112: Wall Channels using 1/8 drill bit and colour co-ordinated SER/BN: Standard Pop Rivet. <p>Please Note: Four equally spaced fixing points from inside the enclosure are recommended for each wall channel.</p>



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MODERN FRAMELESS
GLASS SYSTEMS

SERIES 7400™ FRAMELESS CORNER ENTRY

PERIMETER FRAMED SLIDING SHOWER SCREEN SYSTEM WITH FRAMELESS DOORS

DESIGN & FABRICATION GUIDE

EXTRUSION REQUIRED	RECOMMENDED PROCEDURE
<p>ON-SITE ASSEMBLY GUIDE:</p> <p><i>Extrusion:</i></p> <p>SE104: HEAD/SILL INFILL</p> <p>SE110: HEAD/SILL</p> <p>SE111: WALL JAMB</p> <p>SE112: WALL CHANNEL</p> <p><i>Glazing Vinyls:</i></p> <p>SE39B: HEAD/SILL INFILL BUFFER</p> <p><i>Components:</i></p> <p>FCEDH: 200MM X 19MM DIA FRAMELESS CORNER ENTRY D HANDLE</p> <p>FCEDS: FRAMELESS CORNER ENTRY DOOR STOP</p> <p>FCERA: FRAMELESS CORNER ENTRY ROLLER ASSEMBLY</p> <p>MS90/180: MAGNETIC SEAL 90°/180°</p> <p>SE110CS: SE110 CORNER STAKE</p> <p>SER/BN: STANDARD POP RIVET BRIGHT NATURAL</p> <p>SES: 25MM X 6G PAN HEAD SCREWS</p>	<p>9. Ensuring orientation of magnetic seals is correct, apply MS90/180: Magnetic Seal 90°/180° via compression fit and adjust with doors in the closed position.</p> <p>10. With both doors remaining in the closed position, locate and fix FCEDS: Frameless Corner Entry Door Stops which were previously installed into each SE110: Head.</p> <p>Please Note: The front FCEDS: Frameless Corner Entry Door Stop located towards the leading edge of the door panels should be located and fixed first, with the Allen Key provided.</p> <p>Both doors should then be opened to calculate the maximum opening range required for each door. Once the position has been ascertained the FCEDS: Frameless Corner Entry Door Stop at the back or trailing edge of both doors should be fixed into position.</p> <p>11. Fit FCEDH: 200mm x 19mm Dia Frameless Corner Entry D Handles to both doors at this point, and make any minor door adjustments if required.</p> <p>12. Fit previously retained dress trims to both top and bottom SE110: Corner Stakes and insert either SE104: Head/Sill Infill or SE39B: Head/Sill Infill Buffer to glazing channel voids in both SE110: Head and SE110: Sill.</p> <p>13. To complete installation seal the entire external perimeter of the shower screen with silicone.</p> <p>Please Note: Allow 24 hours for silicone to cure prior to use.</p>



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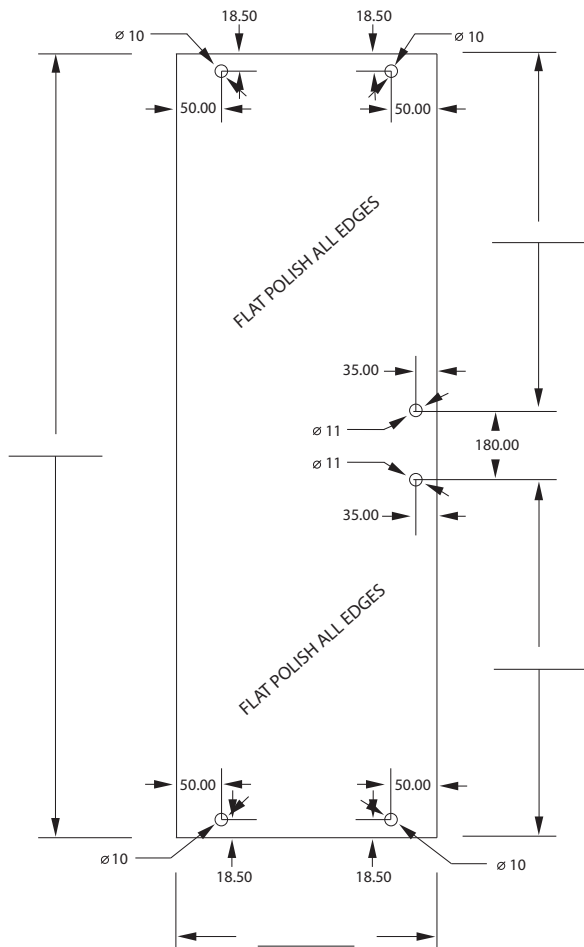
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SERIES 7400™ FRAMELESS CORNER ENTRY

PERIMETER FRAMED SLIDING SHOWER SCREEN SYSTEM WITH FRAMELESS DOORS

GLASS PREPARATION & DIMENSION GUIDE

DOOR PANEL DETAIL



DOOR SIZE SPECIFICATION

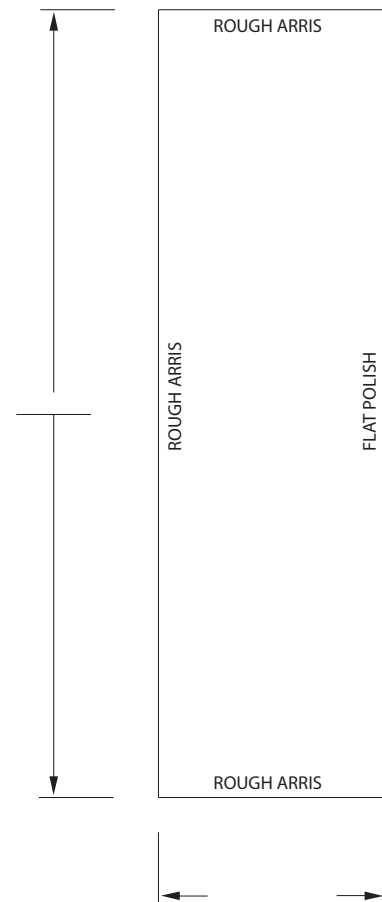
Maximum Door Weight for 6mm toughened glass should not exceed 20kg i.e.;

- Height x Width x 15 (kg's) = Door Weight
- 6mm toughened glass = 15kg's per square meter

Series 7400™ Frameless Corner Entry 6mm toughened glass door cut-out guide suitable for **FCERA: Frameless Corner Entry Roller Assembly** and **FCEDH: Frameless Corner Entry Door Handle**.

Please Note: Door Panel Height Deduction:-
Overall Screen Height Less 30mm

FIXED & RETURN PANEL DETAIL



FIXED AND RETURN PANEL SIZE SPECIFICATION

Series 7400™ Frameless Corner Entry 6mm toughened glass Fixed/Return Panel cut-out guide.

Please Note: Fixed Panel Height Deduction:-
Overall Screen Height Less 86mm



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PERIMETER FRAMED SLIDING SHOWER SCREEN SYSTEM WITH FRAMELESS DOORS

CUTTING SHEET

DESIGN CODE: FCE2D2FP

JOB NO. _____ DATE ____ / ____ / ____

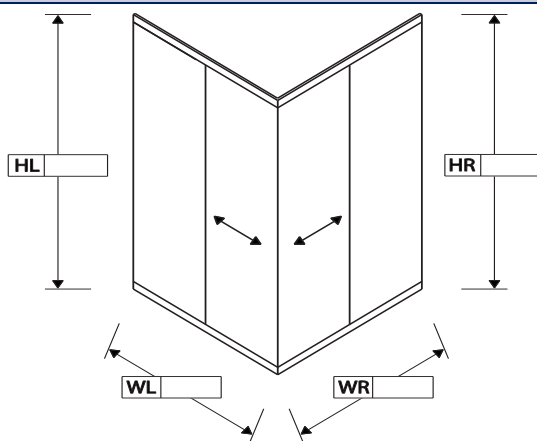
CLIENT DETAILS

NAME: _____
ADDRESS: _____
STATE: _____
TELEPHONE: _____

PRODUCT DETAILS

APPLICATION: 2 DOOR WITH 2 FIXED PANELS
DOOR PANEL TYPE: _____
COLOUR: _____
OTHER: _____

SCHEMATIC



CUTTING FORMULA HEIGHT GUIDE

	PRODUCT CODE	DESCRIPTION	QTY	CUTTING FORMULA	EXTRUSION LENGTH
FRAME	SE111	Wall Jamb	1	HL	
	SE111	Wall Jamb	1	HR	
	SE112	Wall Channel	1	HL	
	SE112	Wall Channel	1	HR	

CUTTING FORMULA WIDTH GUIDE

	PRODUCT CODE	DESCRIPTION	QTY	CUTTING FORMULA	EXTRUSION LENGTH
FRAME	SE110	Head/Sill	2	WL - 62	
	SE110	Head/Sill	2	WR - 62	

GLASS SPECIFICATION GUIDE

	DIMENSIONS	QTY	FORMULA	SPEC
DOORS	Height	1	HL - 30*	
	Width	1	WL/2 - 5*	
	Height	1	HR - 30*	
	Width	1	WR/2 - 5*	
FIXED PANELS	Height	1	HL - 86*	
	Width	1	WL/2 - 30*	
	Height	1	HR - 86*	
	Width	1	WR/2 - 30*	

Note: *Door glass to have all edges flat polished. Fixed panel glass one long edge to be flat polished.

SPECIAL NOTES

It is recommended to compression fit **MS90/180: Magnetic Seal 90°/180°** first then make final adjustments to **FCEDS: Frameless Corner Entry Door Stop** for premium operation.

All calculations should be based on smallest point to point measurements.



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SERIES 7400™ FRAMELESS CORNER ENTRY

PERIMETER FRAMED SLIDING SHOWER SCREEN SYSTEM WITH FRAMELESS DOORS

CUTTING SHEET

DESIGN CODE: FCE1D1FP90R

JOB NO. _____ DATE ____ / ____ / ____

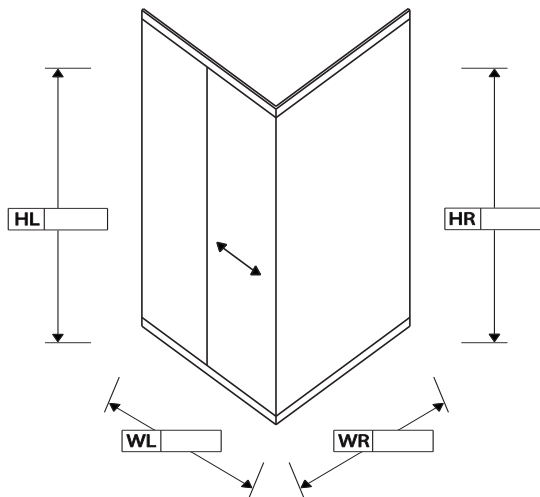
CLIENT DETAILS

NAME: _____
ADDRESS: _____
STATE: _____
TELEPHONE: _____

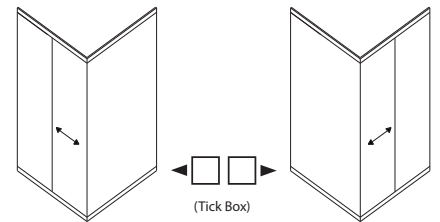
PRODUCT DETAILS

APPLICATION: 1 DOOR WITH 1 FIXED PANEL & 90° RETURN
DOOR PANEL TYPE: _____
COLOUR: _____
OTHER: _____

SCHEMATIC



PLEASE INDICATE SHOWER ENCLOSURE HAND



CUTTING FORMULA HEIGHT GUIDE

	PRODUCT CODE	DESCRIPTION	QTY	CUTTING FORMULA	EXTRUSION LENGTH
FRAME	SE111	Wall Jamb	1	HL	
	SE111	Wall Jamb	1	HR	
	SE112	Wall Channel	1	HL	
	SE112	Wall Channel	1	HR	

CUTTING FORMULA WIDTH GUIDE

	PRODUCT CODE	DESCRIPTION	QTY	CUTTING FORMULA	EXTRUSION LENGTH
FRAME	SE110	Head/Sill	2	WL - 62	
	SE110	Head/Sill	2	WR - 62	

GLASS SPECIFICATION GUIDE

	DIMENSIONS	QTY	FORMULA	SPEC
DOOR	Height	1	HL - 30*	
	Width	1	WL/2	
FIXED PANEL	Height	1	HL - 86*	
	Width	1	WL/2 - 25*	
RETURN PANEL	Height	1	HR - 86*	
	Width	1	W - 60*	

Note: *Door glass to have all edges flat polished. Fixed panel and return panel glass require one long edge to be flat polished.

SPECIAL NOTES

Use of **SEBWS: Bulb Water Seal** on leading edge of door panel is **highly recommended**.

Door width deduction (WL/2) allows for a 20mm overlap between door and fixed panel. If greater overlap is required please amend door width deduction to (WL/2 + 10), this will increase overlap between door and fixed panel to 30mm.

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Moorebank NSW 2170
Telephone: 02 9600 6600
Facsimile: 02 9600 9911

QLD BRANCH

40 - 42 Newheath Drive
Arundel QLD 4214
Telephone: 07 5500 0788
Facsimile: 07 5500 0799

WA BRANCH

73 - 75 Catalano Circuit
Canning Vale WA 6155
Telephone: 08 9456 4044
Facsimile: 08 9456 4344



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