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MODERN FRAMELESS  
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# SERIES 7500™ FRAMELESS SLIDER

PERIMETER FRAMED SLIDING SHOWER SCREEN SYSTEM WITH FRAMELESS DOOR

## DESIGN & FABRICATION GUIDE

EXTRUSION REQUIRED	RECOMMENDED PROCEDURE
<p><b>ON-SITE ASSEMBLY GUIDE:</b></p> <p><i>Extrusions:</i></p> <p><b>SE104: HEAD/SILL INFILL</b></p> <p><b>SE106: U CHANNEL WITH FIXING LEG</b></p> <p><b>SE110: HEAD/SILL</b></p> <p><b>SE111: WALL JAMB</b></p> <p><b>SE112: WALL CHANNEL</b></p> <p><b>SE143: 90° RETURN JAMB</b></p> <p><i>Glazing Vinyls:</i></p> <p><b>SE39B: HEAD/SILL INFILL BUFFER</b></p> <p><i>Components:</i></p> <p><b>FCEDS: FRAMELESS CORNER ENTRY DOOR STOP</b></p> <p><b>FCEDH: FRAMELESS CORNER ENTRY D HANDLE</b></p> <p><b>FCEWS: FRAMELESS CORNER ENTRY WATER SEAL</b></p> <p><b>MS90/180: MAGNETIC SEAL 90°/180°</b></p> <p><b>SEBWS: BULB WATER SEAL</b></p> <p><b>SERBN: STANDARD POP RIVET BRIGHT NATURAL</b></p> <p><b>SES: 25MM X 6G PAN HEAD SCREW</b></p>	<ol style="list-style-type: none"> <li>Position previously fabricated outer framed fixed panel upright in the shower recess.</li> <li>Manoeuvre shower screen frame into the required position, ensuring it is square and level. Mark up the position of <b>SE112: Wall Channel</b> and <b>SE106: U Channel with Fixing Leg</b>, remove frame and drill and fix <b>SE112: Wall Channel</b> to the wall using a minimum of four equally spaced <b>SES: 25mm x 6g Pan Head Screws</b>. <p><b>Please Note:</b> Leave <b>SE106: U Channel with Fixing Leg</b> loosely attached to outer frame.</p> </li> <li>Insert completed shower screen frame into wall channel i.e. insert <b>SE111: Wall Jamb</b> into prefixed <b>SE112: Wall Channel</b>. Position frame into its finished position, ensuring it is both level and square. <p><b>Please Note:</b> Packing of the <b>SE110: Head/Sill</b> may be required, if the shower base is not level.</p> </li> <li>Secure remaining <b>SE106: U Channel with Fixing Leg</b> by drilling and fixing to the wall using a minimum of four equally spaced <b>SES: 25mm x 6g Pan Head Screws</b>.</li> <li>If 90° fully framed return panel/s is required utilise <b>SE143: 90° Return Jamb</b> and repeat above steps.</li> <li>Prior to drilling and fixing <b>SE111: Wall Jamb</b>s to the <b>SE112: Wall Channel</b>s and/or <b>SE106: U Channel with Fixing Leg</b>, install sliding frameless door into the shower screen frame.</li> <li>This is achieved by firstly locating (hanging) the top rollers, into the <b>SE110: Head</b> from inside the shower enclosure. To engage the bottom rollers, simply depress spring loaded pins on both rollers and push the bottom rollers into the <b>SE110: Sill</b> cavity. Rollers should engage once pressure is released on both spring loaded pins. Repeat procedure for second door. <p><b>Please Note:</b> Test door carefully to ensure that all rollers have fully engaged in both head and sill.</p> </li> </ol>

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