

# VOGUE SQUARE CUT 5051™

PERIMETER FRAMED PIVOTING SHOWER SCREEN SYSTEM WITH FRAMELESS DOOR

## DESIGN & FABRICATION GUIDE

EXTRUSION REQUIRED	RECOMMENDED PROCEDURE
<b>OUTER FRAME ASSEMBLY (FRONT ONLY)</b>  <i>Extrusions:</i>  <b>SE58:</b> WALL CHANNEL <b>SE69:</b> WALL CHANNEL WITH FIXING LEG  <b>SE131:</b> HEAD/SILL <b>SE104:</b> HEAD/SILL INFILL  <i>Components:</i>  <b>SQFPCS:</b> SQUARE FRAMELESS PIVOT CLAMP SYSTEM <b>ITAS:</b> PIVOT FIXING SCREW (COUNTER SUNK 13MM X 6G) <b>SE131SCV90CS:</b> SE131 SQUARE CUT VERTICAL 90° CORNER STAKE(S) <b>SER/CSBN:</b> COUNTER SUNK POP RIVET BRIGHT NATURAL  <i>Glazing Vinyls:</i>  <b>SE39B:</b> HEAD/SILL INFILL BUFFER <b>SEV6:</b> 6MM GLAZING VINYL	<ol style="list-style-type: none"> <li>Cut extrusion to length as per the appropriate cutting guide sheet.</li> <li>If there are no fixed glass panel(s) requiring glazing, then it is simply a matter of inserting <b>SE131SCV90CS: SE131 Square Cut Vertical 90° Corner Stake(s)</b> at both ends of the horizontal frame sections.</li> <li>The <b>SE131: Head/Sill</b> vertical sections of the frame can then be inserted into place.</li> <li>Once all the corners have been aligned, 1/8" (3.2mm) holes can then be drilled and counter sunk in the back of the extrusion and in each corner to secure/fasten the corner stake in place.</li> </ol> <p><b>Please Note:</b> We recommend the use of <b>SER/CSBN: Counter Sunk Pop Rivet Bright Natural</b> in this process. This allows the <b>SE131: Head/Sill</b> to sit flat on the shower base as well as providing a flush finish on all surfaces (visible and non-visible) of the shower screen frame.</p> <ol style="list-style-type: none"> <li>If there is a requirement for fixed panel(s) then these need to be glazed into the vertical sections of the <b>SE131: Head/Sill</b>, using <b>SEV6: 6mm Glazing Vinyl</b> for 6mm glass, prior to horizontal section being inserted.</li> <li>It is then a matter of following the steps as outlined in Outer Frame Assembly (Front Only) procedures. Once this has been completed the <b>SQFPCS: Square Frameless Pivot Clamp System</b> assembly base block can be inserted into position in the sill, and fixed using <b>ITAS: Pivot Fixing Screw (Counter Sunk 13mm x 6g)</b>, leaving the top block to be positioned and fixed once the door has been fitted and adjusted.</li> <li>At this stage, any channel in the <b>SE131: Head/Sill</b> that has not been glazed into place may be fitted with <b>SE39B: Head/Sill Infill Buffer</b> or <b>SE104: Head/Sill Infill Section</b>.</li> <li>On completion of these steps, the shower screen is ready for installation. This is done by locating and appropriately securing the <b>SE58: Wall Channel(s)</b> to the wall. For front only installations, it is recommended <b>SE69: Wall Channel(s) with Fixing Leg</b> is used as it allows external fixing of the Wall Channels once the screen has been placed into the desired position, making for a quicker and easier installation. The Shower Screen is then located and secured and the door fitted.</li> </ol>